

QWISE-FM-SBJSGC-2019-ZB

Company Standard

Hunan WISE New Material Technology Co., Ltd.

Powder sub-factory

Powder product

production process equipment

safety technical regulations

Vacuum inflatable packaging machine safety technical regulations

Approved by : Zhaohui LIU Prepared by: Liyun Yun Xing Wang

Checked by Technical Dept : Yizhong Zhang and Yongshen Gong

Checked by Sub-Factory: Zhengchen Xu and Zhengdao Xiao

August 1, 2019 Release

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Wear overalls, work shoes, gloves, and dust masks before operation.

The equipment should be thoroughly inspected before operation and confirmed to be normal before use.

- 3、 Turn the “Seal Temperature” knob to the “III” position, then turn the “Heat Time” knob to the middle position, then turn on the power.
- 4、 Depending on the job, turn the "Select" switch and select "Vacuum" or "Inflate".
- 5、 Put the plastic bag containing the material into the workroom, hold it with the pallet, and support the bag with the bag. Keep the plastic bag seal clean.
- 6、 When the “vacuum” is packaged, it is only necessary to place the bag mouth on the heating head. When “inflating” the package, it should be noted that the bag mouth is placed on the inflating mouth.
- 7、 When “inflating” packaging, first connect the external pneumatic bottle to adjust the pressure of the cylinder. The pressure gauge indicates less than 0.2Mpa. The amount of inflation can adjust the red pointer in the vacuum gauge on the panel to 0.2~0.4Mpa.
- 8、 Adjust the green pointer in the vacuum watch to the appropriate position, close the cover, and open the cover after hearing the sound of deflation, and take out the plastic bag containing the material.
- 9、 Adjust the heat sealing time according to the heat sealing of the plastic bag.
- 10、 After work, turn off the power, turn off the gas cylinder, and clean the site environment and equipment.
- 11、 If an abnormal situation is found during work, it should be stopped according to the “Emergency Stop” switch, and the maintenance personnel should be notified to deal with it in time.
- 12、 It is strictly forbidden to heat the heating seal without putting a plastic film to avoid burning the glass fiber on the heating head.
- 13、 The upper and lower glass fiber PTFE cloth of the heating head system should be coated with a layer of silicone oil regularly, otherwise it will be easy to stick the bag, and it is found that the damage and coking should be replaced in time.
- 14、 Keep equipment and the environment clean and tidy.

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