

**QWISE-FM-SBJSGC-2019-HL**

**Company Standard**

**Hunan WISE New Material Technology Co., Ltd.**

---

**Powder sub-factory**

**Powder product**

**production process equipment**

**safety technical regulations**

**Electric hoist safety technical regulations**

Approved by : Zhaohui LIU                      Prepared by: Liyun Yun    Xing Wang

Checked by Technical Dept : Yizhong Zhang   and   Yongshen Gong

Checked by Sub-Factory: Zhengchen Xu   and   Zhengdao Xiao

August 1, 2019   Release

August 1, 2019   Effective

**Hunan WISE New Material Technology Co., Ltd. Release**

# **QWISE-FM-SBJS GC-2019-HL**

## **Company Standard**

**Hunan WISE New Material Technology Co., Ltd.**

---

### **Powder sub-factory**

#### **production process equipment safety technical regulations**

#### **Electric hoist safety technical regulations**

- 1、 Before operation, you must carefully check whether the wire rope is in good condition, whether the limit switch and the winch brake are normal, whether the button is flexible, and the air operation is normal before operation.
- 2、 Keep the wire rope vertical when hanging, and do not allow it to be slanted.
- 3、 Do not use overload, do not hang the fixture, do not hang the oxygen cylinder and pressure vessel.
- 4、 Qualified wire ropes and related spare parts must be used,the objects to be hanged should be fastened,the hooks should be hung,and it is strictly forbidden to stand under the objects.When lifting sharp objects,prevent the wire rope from being cut off.
- 5、 When lifting heavy objects,lift it about 0.2 meters first, and then lift it after trying to hang it.When moving heavy objects,it should be higher than the ground or equipment by more than 0.5 meters.
- 6、 When using electric hoist,the operator should concentrate on the spirit,avoid collision between the hanging object and other objects,pay attention to whether the wire rope on the electric hoist reel has grooving or lamination, whether the wire rope is slippery,the controller is sensitive or not,etc.Abnormally stop lifting or cut off the power immediately,and notify the maintenance personnel to handle it.
- 7、 It is not allowed to press the control button that operates the electric hoist in both forward and reverse directions at the same time.
- 8、 It is strictly forbidden to hang the object in the air after stopping the operation.
- 9、 You cannot use a stopper to brake.
- 10、 After using the electric hoist,stop at the designated place and raise the hook to a height of 2 meters above the ground.
- 11、 Do not touch the electrical switch with wet hands or metal objects.

**Approved by : Zhaohui LIU**

**Prepared by: Liyun Yun Xing Wang**

**Checked by Technical Dept : Yizhong Zhang and Yongshen Gong**

**Checked by Sub-Factory: Zhengchen Xu and Zhengdao Xiao**

**August 1, 2019 Release**

**August 1, 2019 Effective**

**Hunan WISE New Material Technology Co., Ltd. Release**