

QWISE-FM-SBJSGC-2019-LXH

Company Standard

Hunan WISE New Material Technology Co., Ltd.

Powder sub-factory

Powder product

production process equipment

safety technical regulations

Spiral mixer safety technical regulations

Approved by : Zhaohui LIU Prepared by: Liyun Yun Xing Wang

Checked by Technical Dept : Yizhong Zhang and Yongshen Gong

Checked by Sub-Factory: Zhengchen Xu and Zhengdao Xiao

August 1, 2019 Release

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- 1、Wear overalls,work shoes,work caps,dust masks,and canvas gloves before work.
- 2、Check the inside and outside of the cylinder,whether the motor and the rotating part are normal,and whether the pulley guard is intact.
- 3、When loading,first open the outer cover and inner cover,and place the hopper in the loading port.After the filling is completed,the inner and outer covers must be fixed.
- 4、Start the cylinder and the propeller;observe the normal operation before leaving.
- 5、When unloading,first stop the motor.When it stops running,remove the inner cover,close the outer cover,start the motor to unload,and hit the mixer outer cylinder with a wooden hammer so that the material stuck on the cylinder enters the drum.
- 6、If abnormal sound or card machine phenomenon occurs during the operation of the mixer,stop it immediately.
- 7、After the operation is completed,the operation table and equipment should be cleaned

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