

QWISE-FM-BZZDS-2019

Company Standard

Hunan WISE New Material Technology Co., Ltd.

Powder sub-factory

Powder product packaging process

Operating instructions

Approved by : Zhaohui LIU Prepared by: Liyun Yun Xing Wang

Checked by Technical Dept : Yizhong Zhang and Yongshen Gong

Checked by Sub-Factory: Zhengchen Xu and Zhengdao Xiao

August 1, 2019 Release

August 1, 2019 Effective

Hunan WISE New Material Technology Co., Ltd. Release

QWISE-FM-BZZDS-2019

Company Standard

Hunan WISE New Material Technology Co., Ltd.

Powder sub-factory Operating instructions

Powder product packaging

1 main raw and auxiliary materials

1.1 Main materials: various carbide powders

1.2 Main auxiliary materials: iron drum, polyethylene film.

2 major equipment and tools

2.1 Main equipment: plastic sealing machine, vacuum inflation heat sealing machine.

2.2 Main tools: 500kg platform scale, 60kg electronic scale, plastic sealing machine, electric iron.

3 job quality requirements

3.1 The category, specification (brand number) of the packaged product, the weight is consistent with the internal and external identification, and the internal and external indicators are filled in neat and correct.

3.2 In addition to the weight on the package, the other should be the first weight, then fill in the card, the weighing error does not exceed $\pm 3\%$.

4 steps and essentials

4.1 Check that the tool is complete and correct the zero point and sensitivity of the scale. Clean up the tools and auxiliary materials.

4.2 Steel drum material.

4.2.1 Checking the qualified materials and packaging materials must be confirmed.

4.2.2 First put the woven bag in the packaging barrel, then put the set of two layers of polyethylene plastic bag in the woven bag.

4.2.3 Accurately weigh the material according to the standard measurement of each barrel, and then put it into the plastic bag inside the drum.

4.2.4 Re-seal the polyethylene plastic bag containing the material in the barrel with a plastic sealing machine or a vacuum air-filling heat sealing machine, put the

corresponding quality certificate in the barrel, and then fasten the woven bag with nylon rope and cover the barrel cover. , use the iron ring, screw, nut to seal the lid, label the label

4.2.5 If there are special requirements for the above packaging users, they can be packaged according to the method after negotiation.

4.3 After the packaging is completed, fill in the original record of product packaging, do a good job in equipment and environmental sanitation, pack up the good tools, and place them according to the fixed management requirements.

4.4 All equipment operations are performed in accordance with the equipment operation and maintenance procedures.

Approved by : Zhaohui LIU Prepared by: Liyun Yun Xing Wang

Checked by Technical Dept : Yizhong Zhang and Yongshen Gong

Checked by Sub-Factory: Zhengchen Xu and Zhengdao Xiao

August 1, 2019 Release

August 1, 2019 Effective

Hunan WISE New Material Technology Co., Ltd. Release